

Lockout / Tagout (LOTO) - Knowledge Check

Employee: _____ Date: _____

1. The main purpose of LOTO is to:

- ☐ A. Prevent unexpected energization or release of hazardous energy
- ☐ B. Replace machine guarding
- ☐ C. Speed up maintenance
- ☐ D. Track attendance

2. Before servicing begins, the authorized employee must verify:

- ☐ A. The machine is isolated and de-energized
- ☐ B. The supervisor is nearby
- ☐ C. The production schedule is clear
- ☐ D. A warning sign is posted

3. Who normally applies personal lockout devices for covered servicing?

- ☐ A. Authorized employees performing the servicing
- ☐ B. Any employee in the area
- ☐ C. Only security personnel
- ☐ D. The equipment manufacturer

4. Stored energy such as pressure or gravity must be:

- ☐ A. Relieved, restrained or otherwise rendered safe
- ☐ B. Ignored after electrical power is off
- ☐ C. Documented only
- ☐ D. Handled after the work

5. A stop button is:

- ☐ A. Not a substitute for energy isolation
- ☐ B. Always an energy isolating device
- ☐ C. Enough if the machine stops moving
- ☐ D. Equivalent to a personal lock

6. Affected employees should be notified:

- ☐ A. Before controls are applied and after they are removed
- ☐ B. Only after the job is finished
- ☐ C. Only if they ask
- ☐ D. Only during annual training

7. If conditions allow energy to reaccumulate, workers should:

- ☐ A. Continue monitoring and take steps to maintain isolation
- ☐ B. Ignore it once the lock is applied
- ☐ C. Remove the lock to test it
- ☐ D. Ask an affected employee to watch

8. Group LOTO should provide each authorized employee:

- ☐ A. A level of protection equivalent to personal lockout
- ☐ B. One shared key controlled by production
- ☐ C. No personal accountability
- ☐ D. Only a warning tag

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29 CFR 1910.147

9. This downloadable course alone authorizes an employee to perform LOTO on any machine.

- ☐ A. False
- ☐ B. True

10. When outside servicing personnel perform covered work, host and contractor employers should:

- ☐ A. Inform each other of their LOTO procedures
- ☐ B. Use only the contractor procedure without discussion
- ☐ C. Skip notification if both are experienced
- ☐ D. Remove all employer locks

General/formal instruction. Employer- and machine-specific energy-control procedures are still required.